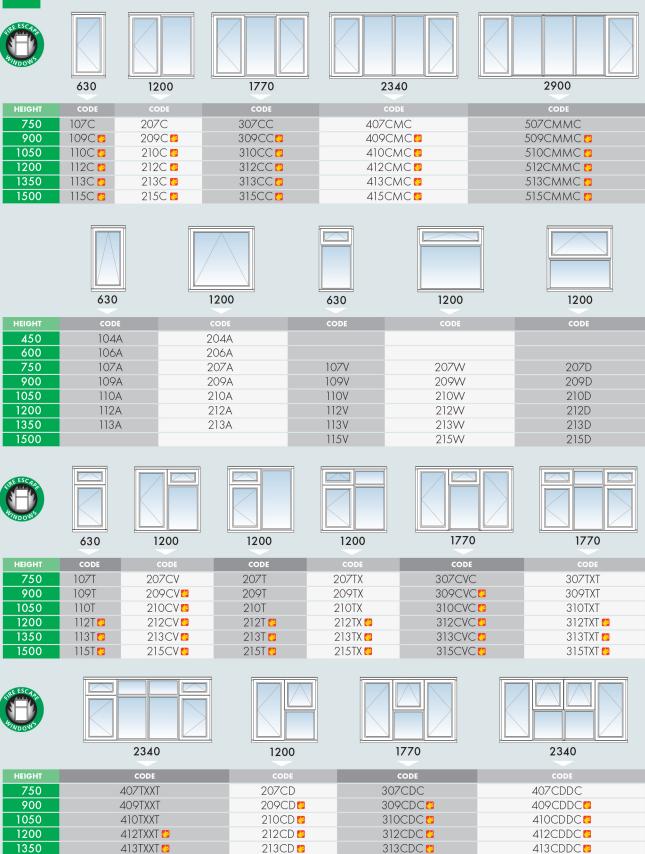
## 30

1500

### SIDE AND TOP HUNG CASEMENT



NOTE: All glazed frames now include low-E 24mm glazing. Frames 1500mm high or above, include low-E toughened glass. Window sizes shown are nominal and are approx 5mm less than the size shown to allow for building in. All illustrations above tables show exterior views.

215CD 📁

415TXXT 🔼



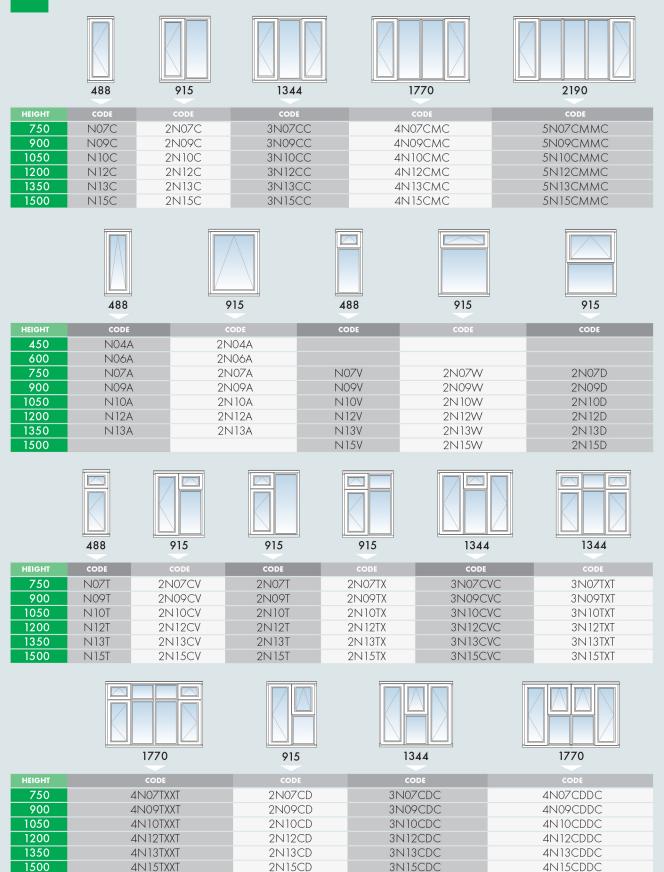
315CDC 🔼

Fire Escape Windows will be fitted with Fire Escape Hinges.

415CDDC

### 31

### SIDE AND TOP HUNG CASEMENT NARROW



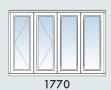
NOTE: All glazed frames now include low-E 24mm glazing. Frames 1500mm high or above, include low-E toughened glass. Window sizes shown are nominal and are approx 5mm less than the size shown to allow for building in. All illustrations above tables show exterior views.

### **SIDE AND TOP HUNG CASEMENT NARROW (CONTINUED)**









FIRE ESCAPE:
Windows marked
with 🛭 will meet fire
escape requirements

HEIGHT	CODE	CODE	CODE
900	E2N09CC 🔼	E3N09CCF	E4N09CCFF 🔼
1050	E2N10CC 💋	E3N10CCF 🔼	E4N10CCFF 🔼
1200	E2N12CC 💋	E3N12CCF 📁	E4N 12CCFF 🔼
1350	E2N13CC 💋	E3N13CCF 🔼	E4N 13CCFF 💆
1500	E2N15CC 💋	E3N 15CCF 📁	E4N 15CCFF 🔼

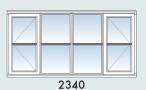
### **HORIZONTAL BAR**













HEIGHT	CODE	CODE	CODE	CODE	CODE
750	H107C	H207C	H307CC	H407CMC	H507CMMC
900	H109C	H209C 📴	H309CC 💆	H409CMC 💆	H509CMMC 🔼
1050	H110C 📴	H210C 📴	H310CC 📴	H410CMC 💆	H510CMMC 🔼
1200	H112C 📴	H212C 💆	H312CC 📴	H412CMC 🔼	H512CMMC 🔼
1350	H113C 🔼	H213C 📴	H313CC 🔼	H413CMC 📁	H513CMMC 🔼
1500	H115C 📴	H215C 🔼	H315CC 🔼	H415CMC 🔼	H515CMMC 💆

### **HORIZONTAL BAR DIVIDED SASH**







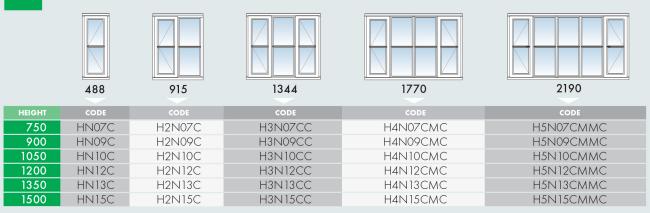


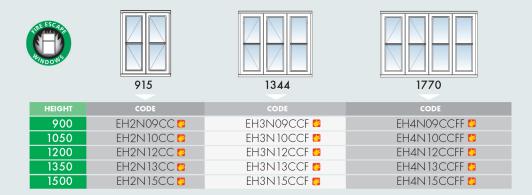




HEIGHT	CODE	CODE	CODE	CODE	CODE
750	HN07D	H107D	H207CD	H307CDC	H407CDDC
900	HN09D	H109D	H209CD 🔼	H309CDC 📴	H409CDDC 🔼
1050	HN10D	H110D	H210CD 🔼	H310CDC 🔼	H410CDDC 🔼
1200	HN 12D	H112D	H212CD 💆	H312CDC 🔼	H412CDDC 🔼
1350	HN 13D	H113D	H213CD 🔁	H313CDC 🔼	H413CDDC 🔼
1500	HN15D	H115D	H215CD 💋	H315CDC 💆	H415CDDC 💋

## 34 HORIZONTAL BAR NARROW





Horizontal Bar Narrow Module 'Lookalike' Escape Window

## 35 COTTAGE BAR

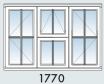


#### **COTTAGE BAR DIVIDED SASH** 36















HEIGHT	CODE	CODE	CODE		CODE	
750	C107D	C207CD	C307CDC	C407CDDC	C2N07D	C4N07DD
900	C109D	C209CD 💋	C309CDC 💆	C409CDDC	C2N09D	C4N09DD
1050	C110D	C210CD 📴	C310CDC 💆	C410CDDC	C2N10D	C4N10DD
1200	C112D	C212CD 📴	C312CDC 💆	C412CDDC	C2N12D	C4N12DD
1350	C113D	C213CD 📴	C313CDC 💆	C413CDDC	C2N13D	C4N 13DD
1500	C115D	C215CD 📴	C315CDC 💋	C415CDDC	C2N15D	C4N15DD

### **COTTAGE BAR NARROW CASEMENT**









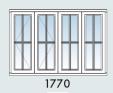


HEIGHT	CODE	CODE	CODE	CODE	CODE
750	CN07C	C2N07C	C3N07CC	C4N07CMC	C5N07CMMC
900	CN09C	C2N09C	C3N09CC	C4N09CMC	C5N09CMMC
1050	CN 10C	C2N10C	C3N10CC	C4N10CMC	C5N10CMMC
1200	CN12C	C2N12C	C3N12CC	C4N12CMC	C5N12CMMC
1350	CN13C	C2N13C	C3N13CC	C4N13CMC	C5N13CMMC
1500	CN15C	C2N15C	C3N15CC	C4N15CMC	C5N15CMMC









Cottage Bar					
Narrow Module					
'Lookalike'					
Escape Window					

HEIGHT	CODE	CODE	CODE
900	EC2N09CC	EC3N09CCF	EC4N09CCFF 🔼
1050	EC2N10CC 🔼	EC3N10CCF	EC4N10CCFF 🔼
1200	EC2N12CC 💋	EC3N12CCF 💆	EC4N12CCFF 🔼
1350	EC2N 13CC 💋	EC3N13CCF 📁	EC4N13CCFF 🔼
1500	EC2N 15CC 💋	EC3N15CCF 📁	EC4N15CCFF 💋

### **TWO BAR** 38











1200 1770 2340

HEIGHT	CODE	CODE	CODE	CODE	CODE
750	2B107C	2B207C	2B307CC	2B407CMC	2B507CMMC
900	2B109C	2B209C 🔼	2B309CC	2B409CMC 💋	2B509CMMC <b>2</b>
1050	2B110C	2B210C 📁	2B310CC 💋	2B410CMC 💆	2B510CMMC 🔼
1200	2B112C 🔼	2B212C 🔼	2B312CC 💆	2B412CMC 💆	2B512CMMC 🔼
1350	2B113C 🔼	2B213C 📁	2B313CC 🔼	2B413CMC 💋	2B513CMMC 🔼
1500	2B115C 🔼	2B215C 👩	2B315CC 💋	2B415CMC 💋	2B515CMMC 🔼

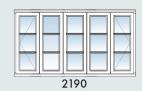
### **TWO BAR NARROW**











HEIGHT	CODE	CODE	CODE	CODE	CODE
750	2BN07C	2B2N07C	2B3N07CC	2B4N07CMC	2B5N07CMMC
900	2BN09C	2B2N09C	2B3N09CC	2B4N09CMC	2B5N09CMMC
1050	2BN 10C	2B2N10C	2B3N10CC	2B4N10CMC	2B5N10CMMC
1200	2BN12C	2B2N12C	2B3N12CC	2B4N12CMC	2B5N12CMMC
1350	2BN13C	2B2N13C	2B3N13CC	2B4N13CMC	2B5N13CMMC
1500	2BN15C	2B2N15C	2B3N15CC	2B4N15CMC	2B5N15CMMC



(Left) Gibbs Court, Crewkerne, Somerset. Photograph courtesy of ROK Build.



FIRE ESCAPE: Windows marked with 🛭 will meet fire escape requirements.

NOTE: All glazed frames now include low-E 24mm glazing. Frames 1500mm high or above, include low-E toughened glass. Window sizes shown are nominal and are approx 5mm less than the size shown to allow for building in. All illustrations above tables show exterior views.



Fire Escape Windows will be fitted with Fire Escape Hinges.

## 40 GEORGIAN BAR

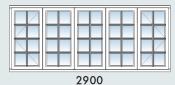












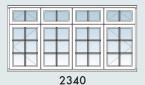
HEIGHT	CODE	CODE	CODE	CODE	CODE
750	DB107C	DB207C	DB307CC	DB407CMC	DB507CMMC
900	DB109C	DB209C	DB309CC	DB409CMC	DB509CMMC 🔼
1050	DB110C	DB210C 🔼	DB310CC 💆	DB410CMC	DB510CMMC 🔼
1200	DB112C 📴	DB212C 🔼	DB312CC 💆	DB412CMC 📁	DB512CMMC 🔼
1350	DB113C	DB213C 📁	DB313CC 📴	DB413CMC 📴	DB513CMMC 🔼
1500	DB115C 🔼	DB215C 📁	DB315CC	DB415CMC 💆	DB515CMMC 🔼









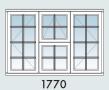


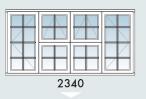
HEIGHT	CODE	CODE	CODE	CODE
1050	DB110T	DB210TX	DB310TXT	DB410TXXT
1200	DB112T 💆	DB212TX 💆	DB312TXT 🔼	DB412TXXT
1350	DB113T 💆	DB213TX 💆	DB313TXT 🔼	DB413TXXT
1500	DB115T 💆	DB215TX 📴	DB315TXT 📴	DB415TXXT











NOTE: Style only available
in 1200mm and 1350mm
heights to allow bars to line
through.

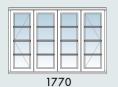
HEIGHT	CODE	CODE	CODE	CODE
1200	DB112D	DB212CD 📴	DB312CDC 💆	DB412CDDC
1350	DB113D	DB213CD	DB313CDC	DB413CDDC

## 41 GEORGIAN BAR NARROW









2190				

HEIGHT	CODE	CODE	CODE	CODE	CODE
750	DBN07C	DB2N07C	DB3N07CC	DB4N07CMC	DB5N07CMMC
900	DBN09C	DB2N09C	DB3N09CC	DB4N09CMC	DB5N09CMMC
1050	DBN 10C	DB2N10C	DB3N10CC	DB4N10CMC	DB5N10CMMC
1200	DBN12C	DB2N12C	DB3N12CC	DB4N12CMC	DB5N12CMMC
1350	DBN13C	DB2N13C	DB3N13CC	DB4N13CMC	DB5N13CMMC
1500	DBN15C	DB2N15C	DB3N15CC	DB4N15CMC	DB5N15CMMC

NOTE: All glazed frames now include low-E 24mm glazing. Frames 1500mm high or above, include low-E toughened glass. Window sizes shown are nominal and are approx 5mm less than the size shown to allow for building in. All illustrations above tables show exterior views.



Fire Escape Windows will be fitted with Fire Escape Hinges.

### **GEORGIAN WINDOW BAR OPTIONS**

The following examples show the number of vertical and horizontal bars in the respective window heights and widths for Georgian Bar windows.

(Please note: illustrations not to scale with

the rest of this section).



750mm high 1 horizontal bar



900mm high 2 horizontal bars



1050mm high 2 horizontal bars



1200mm high 3 horizontal bars



1350mm high 3 horizontal bars



1500mm high 4 horizontal bars

### STAIN AND PAINT FINISHING OPTIONS

Choose from a range of paint and stain finishes with built-in high performance, endurance and quality,

### Standard Stain Finishes







Honduras



Walnut



Rosewood

### Standard Paint Finishes



Copper Brown RAL 8004



Pure White RAL 9010



Gardenia RAL 1013



Country Cream RAL 9001



Buttermilk RAL 1015



Pale Green RAL 6021



Pebble Grey RAL 7032



Dusty Grey RAL 7037



Slate Grey RAL 7015



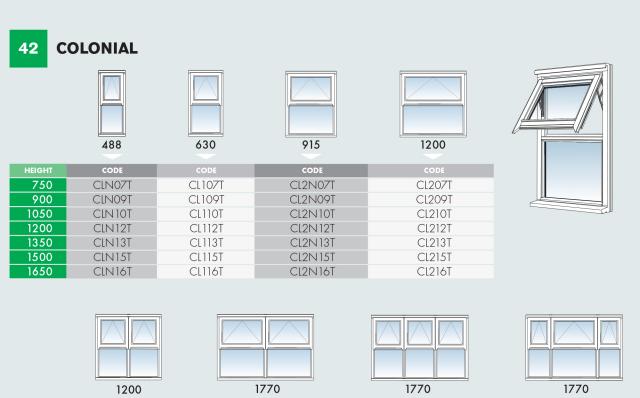
RAL 5024



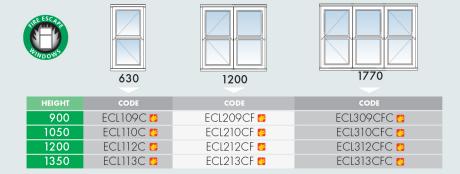
NOTE: Frames are generally available in standard RAL colours except black. For availability of other darker shades please contact the Sales Office on 01469 530577.

NOTE: All Howarth paint/stain finishes are silk and not high gloss. Colours shown are for guidance only and due to printing processes may not be accurate.





HEIGHT	CODE	CODE	CODE	CODE
750	CL207TT	CL307TT	CL307TTT	CL307VVVV
900	CL209TT	CL309TT	CL309TTT	CL309VVVV
1050	CL210TT	CL310TT	CL310TTT	CL310VWV
1200	CL212TT	CL312TT	CL312TTT	CL312VWV
1350	CL213TT	CL313TT	CL313TTT	CL313VWV
1500	CL215TT	CL315TT	CL315TTT	CL315VWV
1650	CL216TT	CL316TT	CL316TTT	CL316VWV

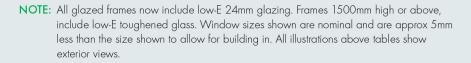


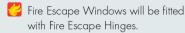
Colonial Side Hung 'Lookalike' Escape Window



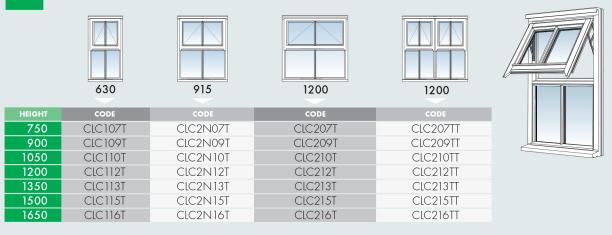
NOTE: The frames marked with an asterisk must be hung on special heavy duty reflex hinges to support the weight of the sashes. However, the opening of the sashes when fitted with these hinges still meet fire regulations.

Colonial Narrow Module 'Lookalike' Escape Window





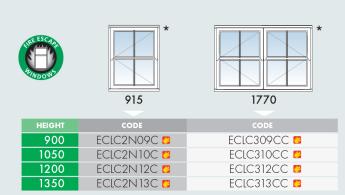
### **COLONIAL COTTAGE** 43







Colonial Cottage Side Hung 'Lookalike' Escape Window



NOTE: The frames marked with an asterisk must be hung on special heavy duty reflex hinges to support the weight of the sashes. However, the opening of the sashes when fitted with these hinges still meet fire regulations.

Colonial Cottage Narrow Module 'Lookalike' Escape Window

NOTE: All glazed frames now include low-E 24mm glazing. Frames 1500mm high or above, include low-E toughened glass. Window sizes shown are nominal and are approx 5mm less than the size shown to allow for building in. All illustrations above tables show exterior views.



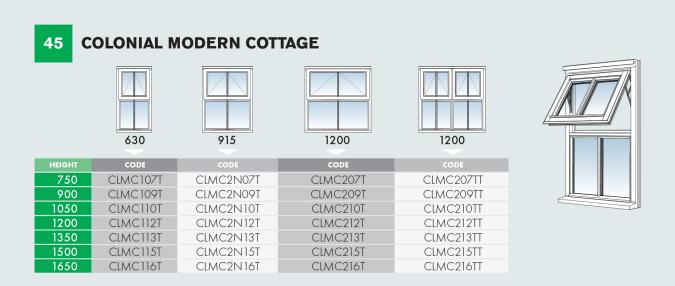
🧲 Fire Escape Windows will be fitted with Fire Escape Hinges.

## 44 COLONIAL MODERN

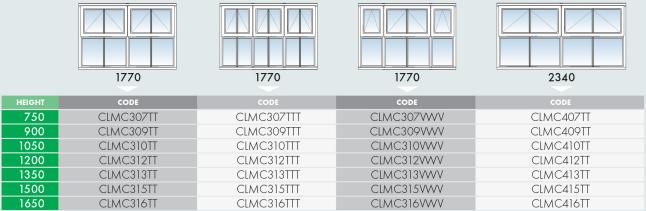


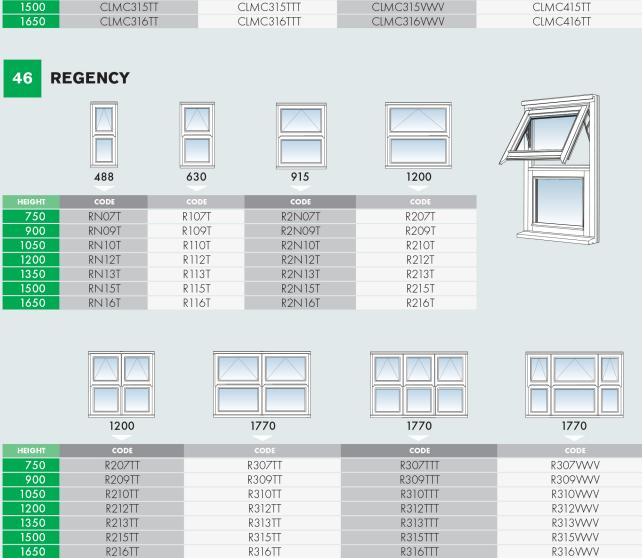


	1200	1770	1770	1770
HEIGHT	CODE	CODE	CODE	CODE
750	CLM207TT	CLM307TT	CLM307TTT	CLM307VWV
900	CLM209TT	CLM309TT	CLM309TTT	CLM309VWV
1050	CLM210TT	CLM310TT	CLM310TTT	CLM310VWV
1200	CLM212TT	CLM312TT	CLM312TTT	CLM312VVV
1350	CLM213TT	CLM313TT	CLM313TTT	CLM313VVVV
1500	CLM215TT	CLM315TT	CLM315TTT	CLM315VVV
1650	CLM216TT	CLM316TT	CLM316TTT	CLM316VVV



### **COLONIAL MODERN COTTAGE (CONTINUED)**







RC115T

RC116T

RC2N15T

RC2N16T

1650

630	915	1200	1200
CODE	CODE	CODE	CODE
RC107T	RC2N07T	RC207T	RC207TT
RC109T	RC2N09T	RC209T	RC209TT
RC110T	RC2N10T	RC210T	RC210TT
RC112T	RC2N12T	RC212T	RC212TT
RC113T	RC2N13T	RC213T	RC213TT

RC215T

RC216T

RC215TT

RC216TT



	1770	1770	2340	2340
HEIGHT	CODE	CODE	CODE	CODE
750	RC307TT	RC307VWV	RC407TT	RC407TTTT
900	RC309TT	RC309VVVV	RC409TT	RC409TTTT
1050	RC310TT	RC310VVV	RC410TT	RC410TTTT
1200	RC312TT	RC312VWV	RC412TT	RC412TTTT
1350	RC313TT	RC313VVVV	RC413TT	RC413TTTT
1500	RC315TT	RC315VVVV	RC415TT	RC415TTTT
1650	RC316TT	RC316VWV	RC416TT	RC416TTTT



(Left) Grange Lane, Utterby, Lincolnshire. Photograph courtesy of Howarth Timber (Grimsby) Ltd.



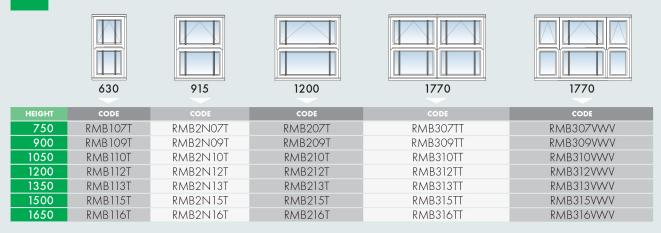
The Stormproof Regency Cottage window range features modern catches for extra security.

Face-fixed handles are available in White or Black as standard or a choice of other colours as an optional extra.





#### **REGENCY MARGINAL BAR** 48





Regency Marginal Bar Side Hung 'Lookalike' Escape Window



NOTE: The frames marked with an asterisk must be hung on special heavy duty reflex hinges to support the weight of the sashes. However, the opening of the sashes when fitted with these hinges still meet fire regulations.

Regency Marginal Bar Narrow Module 'Lookalike' Escape Window

(Right) Regency All Bar timber windows installed by Linden Homes at the Saint Nicholasgate development, Beverley, East Yorkshire. Further details on top of opposite page.

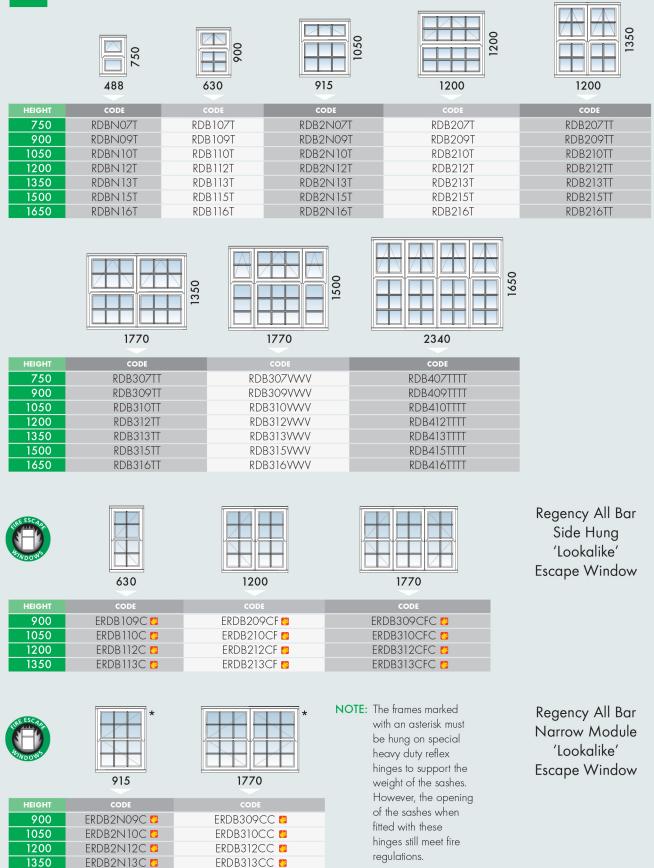


NOTE: All glazed frames now include low-E 24mm glazing. Frames 1500mm high or above, include low-E toughened glass. Window sizes shown are nominal and are approx 5mm less than the size shown to allow for building in. All illustrations above tables show exterior views.



🧲 Fire Escape Windows will be fitted with Fire Escape Hinges.

### 49 **REGENCY ALL BAR**

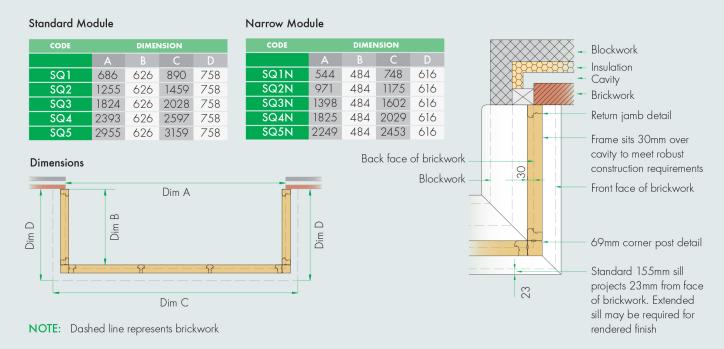


NOTE: All glazed frames now include low-E 24mm glazing. Frames 1500mm high or above, include low-E toughened glass. Window sizes shown are nominal and are approx 5mm less than the size shown to allow for building in. All illustrations above tables show exterior views.

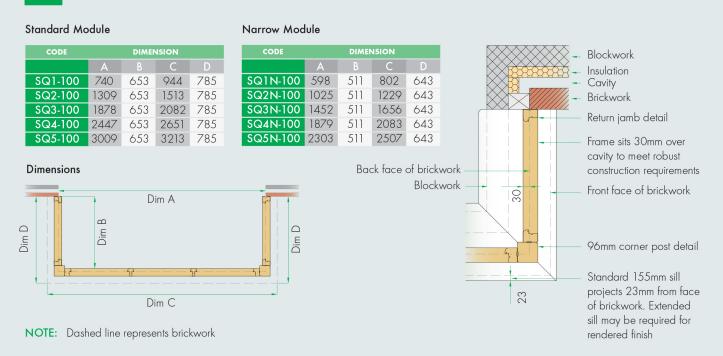


🧲 Fire Escape Windows will be fitted with Fire Escape Hinges.

## 50 SQUARE BAYS with 69mm x 69mm POSTS



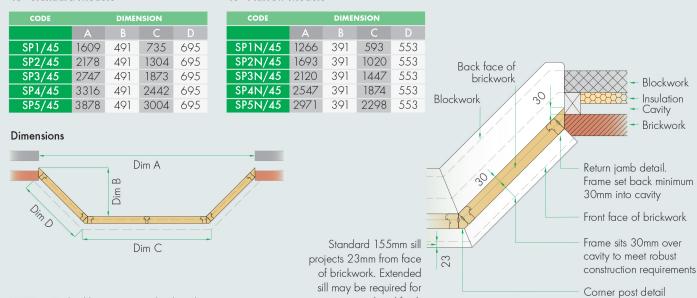
## SQUARE BAYS with 96mm x 96mm POSTS



# **45° SPLAYED BAYS**

### 45° Standard Module

### 45° Narrow Module

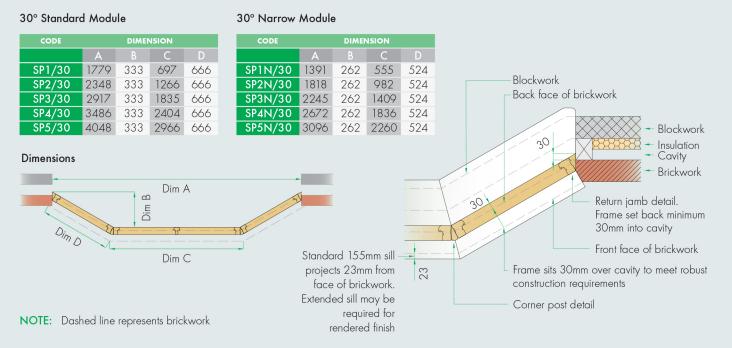


rendered finish

## 30° SPLAYED BAYS



NOTE: Dashed line represents brickwork



# **60° SPLAYED BAYS**

### 60° Standard Module

### 60° Narrow Module

CODE	DIMENSION				
	Α		С	D	
SP1/60	1372	646	778	739	
SP2/60	1941	646	1347	739	
SP3/60	2510	646	1916	739	
SP4/60	3079	646	2485	739	
SP5/60	3641	646	3047	739	

CODE	DIMENSION			
	Α		С	D
SP1N/60	1088	523	636	597
SP2N/60	1515	523	1063	597
SP3N/60	1942	523	1490	597
SP4N/60	2369	523	1917	597
SP5N/60	2793	523	2341	597

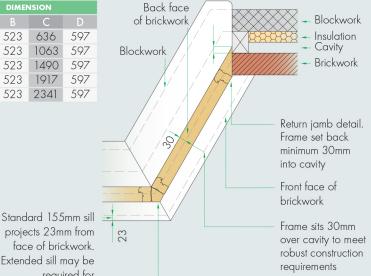
projects 23mm from

Extended sill may be

face of brickwork.

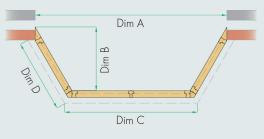
required for

rendered finish



Corner post detail

**Dimensions** 



NOTE: Dashed line represents brickwork

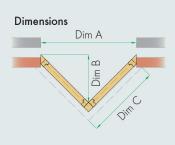
## **ORIEL BAYS**

### Standard Module

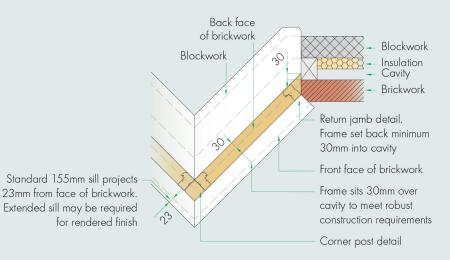
CODE	DIMENSION		
	Α	В	С
Standard	983	491	772

### Narrow Module

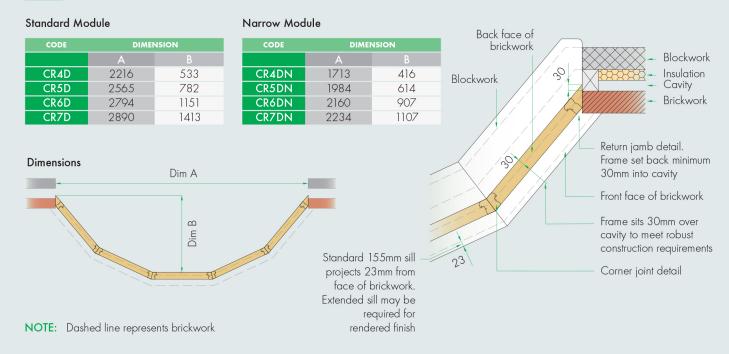
CODE	DIMENSION		
	Α	В	С
Narrow	782	391	630



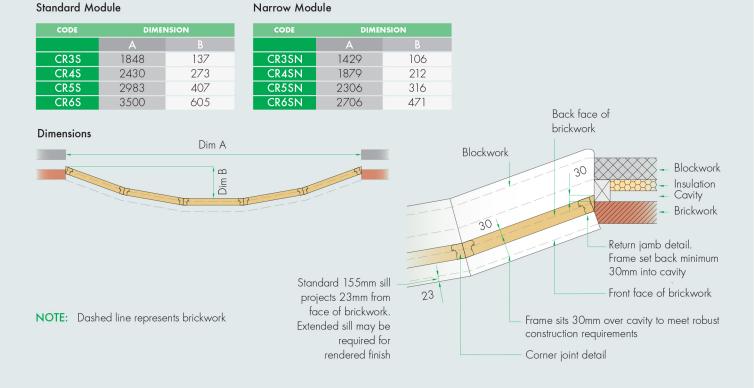
NOTE: Dashed line represents brickwork



# 56 DEEP CIRCULAR BAYS



## SHALLOW CIRCULAR BAYS



## 58

### STORMPROOF CASEMENT WINDOW OPTIONS

### 1. Night ventilators

All windows between 488mm and 914mm wide include 4600mm² equivalent area of ventilation. All windows 915mm wide and over include 9200mm² equivalent area of ventilation. Please specify only 4600mm² equivalent area of ventilation, or no ventilation.

### 2. Reflex hinges

Frames come with reflex hinges as standard to opening sashes.

- Side hung windows over 1350mm high require heavy duty reflex hinges.
- We do not manufacture Side Hung sashes over 1500mm high.
- Heavy duty reflex hinges may be required on Single Sash Side Hung windows over 630mm wide dependent upon the height of the sash.
- We do not manufacture Side Hung Single Sash windows over 915mm wide.
- Heavy duty reflex hinges are required on the following Regency, Colonial and full height Top Hung window sizes:

REGENCY AND COLONIAL				
915 x 1350	1200 x 1350			
915 x 1500	1200 x 1500			
915 x 1650	1200 x 1650			

FULL HEIGHT TOP HUNG				
488 x 1050	915 x 1050	1200 x 750		
488 x 1200	915 x 1200	1200 x 900		
630 x 1050		1200 x 1050		
630 x 1200		1200 x 1200		

All measurements in millimetres

Fire escape reflex hinges are available;

Standard reflex hinges are not sold as easy-clean hinges. Please contact Sales Office for information on easy-clean window options on 01469 530577.

#### 3. Sills

The standard sill width is 155mm to allow the frame to be set back into the cavity to meet Part L Robust Construction Detail requirements. Other available sill width options are 69mm flush sills and 105mm stub sills (at no extra cost), or 181mm and 205mm extended sills (at extra cost).

Larger sills have a tendency to cup, twist or split. These risks are greater on south facing elevations or if decorated with a dark top coat. Where a frame needs to be set back into the wall to avoid cold bridging, we recommend that a flush or a stub sill is used in conjunction with a stone or canted brick sill. Consequently, we do not guarantee extended sills.

### 4. Finishing options

Frames are available in any of our standard finishes
Frames are also generally available in standard RAL colours except black.
For availability of other darker shades please contact the Sales Office on 01469 530577.

### Combination door and window frames are available



 Factory fitted Swept Head (shown above) For information on availability of Swept Heads please contact the Sales Office on 01469 530577.

### 7. Additional sash are available

### 8. Additional vent

Additional shallow or deep vents are available.

### Repair kits for fully finished windows Includes paint or stain, brush, sandpaper, tube of filler and instructions. Will cover 0.5m<sup>2</sup>.

## Cavity closers in loose lengths are available

## 11. Window furniture and locking mechanisms

A range of furniture options is available,

Available in a range of colour options. White and Black in one price group. Polished Chrome effect, Satin Chrome effect and Gold effect are available at an extra cost.

Windows fitted with shootbolt or espagnolette locking systems must be fitted with reflex hinges.

Cam adjustments on espagnolette and shootbolt locking. Both locking mechanisms are user adjustable by the purchaser to allow for slight movement which can occur naturally within timber profiles, or any alignment change which may have occurred to the sash during the transport or installation of the frame.

#### 12. Restrictor stays

Face fixing restrictor stays in white or brown colours are available. Reflex hinges with built-in restrictors are also available.

### 13. Secured by Design

Stormproof casement windows are supplied to achieve PAS24:2012 Secured by Design requirements and are audited to ensure continuing compliance as part of our BSI Kitemark Scheme. Some sizes may exceed tested dimensions. For full details on which frames meet S.B.D, please contact our Sales Office on 01469 530577.



14. Cambered heads (shown above) One per window produced in non-laminated Redwood are available. One will be supplied per frame unless otherwise requested.

### 15. Perimeter pinch battens

For installing frames into timber frame buildings. These are available made from non-laminated Redwood. They are fitted to the jambs and heads of the frame unless otherwise requested.

### 16. Window surrounds (WSA)

Available in 82mm and 98mm widths for rendering or timber cladding and 135mm width for tile hanging. Please specify whether window surrounds need to be fitted to window jambs only, or the jambs and head.

### 17. Shrink wrapping

Frames are wrapped as standard in a clear cling film which permits visual inspection of the frame upon delivery.

### 18. Quotation prices

Quotation prices do not include VAT which will be charged at the rate applicable at the time of delivery. Prices quoted are subject to Howarth's Standard Terms and Conditions of Sale.

### 19. Deliveries

All ancillary purchases are subject to a post and packing charge. Orders of £1,000 or less will be subject to a delivery charge.